	Title: Product Technical Specification	Code: PTS-QFS.SGI-0001		
		Revision: 03	Issue date: 28/08/2023	Page: 1 de 1

Product: SPRAY DRIED SOLUBLE COFFEE	Product Code: B 0772	TS Revision: 00
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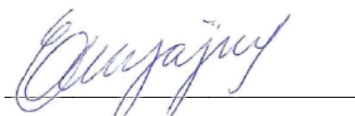
- INGREDIENT:** 100% green coffee beans.
- PACKAGING:** cardboard box with polyethylene liner (25 to 30 kg); big bag with polyethylene liner (300 to 540 kg).
- STORAGE CONDITIONS:** keep in a clean and dry environment, away from light and heat.
- SHELF-LIFE:** 24 months from production date for a closed packaging unit kept in a dry and clean place.
- PRODUCT SPECIFICATION:**

PARAMETER	RANGE	METHOD
Free Flow Density(g/L)	200-280* (ex factory)	ISO 8460 (1987)
Moisture (%)	Max. 5,0	Halogen moisture analyzer
Colour (L value)	20 - 30**	Spectrophotometer
pH	Min. 4,7	Potentiometer
Foreign matter	Free from foreign matter	Visual inspection
Caffeine content (%)	Min. 2,5	ISO 20481 (2008)
Total coliforms (in 25g)	Negative	CMMEF - Chapter 9 (2015)
Cup taste	According to reference sample B 0772	Internal method

* The density range will be defined according to the type of packaging

** According to reference sample

- LEGAL REQUIREMENTS:** this specification complies with Brazil legal requirements. It is the customer's responsibility to inform all relevant additional requirements of the applicable legislation in the country where the product will be sold so that ofi can adjust the specification and guarantee its fulfillment.



Edson Minoru Yajima
Quality Manager
ofi Soluble Coffee Brazil
May, 24th, 2024

Customer's approval:

Signature: _____

Name: _____

Title: _____

Company: _____

Date: _____

Olam Agricola Ltda.

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